

**Please Note:** We want you to be a HAPPY CUSTOMER and have excellent results with your engine so please read this guide carefully and insure it is followed by your installer.  
**IT IS VITAL THAT THESE ITEMS ARE DONE! WITHOUT THEM – NO LIMITED WARRANTY!**

**Low Mileage Engines warranties the long block and its internal lubricated parts ONLY!**

Bolt-on accessories, wiring and sensors are not warranted. Turbochargers (Superchargers, Turbos) are not part of the long block and are not warranted.

**Please have your mechanic carefully inspect all gaskets and seals, and replace, if needed.**

**We DO NOT WARRANTY gaskets and seals. Any engine that "blows" a head gasket, or is over-heated will automatically void our Limited Warranty.**

1. **VITAL! Inspect the engine carefully** before signing the trucking company's delivery receipt! If damage is noted, **DO NOT REFUSE** the engine, but NOTE, in writing, any shipping damage you find **ON THE DELIVERY RECEIPT**.
2. **Inspect all gaskets and seals.** Replace if necessary.
3. **Turn over engine crankshaft** at least 2 full 360° degree turns **BEFORE** installation (720°). If this is not done, warranty is automatically voided.
4. **If yours is a timing BELT engine with more than 30,000 miles**, you must replace the timing belt, tensioners, and components (Complete Timing Belt Kit). We **DO NOT WARRANTY** timing belts, timing chains, or their components. Replacement of your timing chain and its components is optional and is not required.
5. **If yours is a KIA or FORD FOCUS (SOHC)**, you must install a new Complete Timing Belt Kit and Water Pump for your warranty to be valid.
6. **If yours is a GM 3.1L engine**, you MUST replace the Intake Manifold Gasket. Failure to show written proof of this will automatically void your warranty!
7. **Install a new Water Pump** on replacement engines with over 30,000 miles.
8. **Install new Thermostat.**
9. **Install new Rear Main Seal**
10. **Install all new belts and hoses.** (Power Steering, Alternator, Fan, Radiator Hoses, Etc.)
11. **Install and gap new Spark Plugs.**
12. **Change engine oil and replace oil filter.** Change oil and filter again after 500 miles of driving.
13. **Add new Anti-freeze/ Coolant.**
14. **Install new Air Filter and Fuel Filter.**
15. **Engine MUST be installed within 30 days** From date of delivery or Warranty is VOID.

**WE HIGHLY RECOMMEND that you...**

- ✓ **Install new gaskets on your valve cover(s)**
- ✓ **Reseal your oil pan.**
- ✓ **Install a new Front Crank seal.**
- ✓ **We do not require, but highly recommend that you buy a new Radiator, or take your old one to a professional Radiator Shop and have it back flushed, flow tested, leak tested, and "rodded-out" if needed.**

**IMPORTANT: All above numbered items MUST BE DONE to qualify for our Limited Warranty!**

Customer must keep all paperwork and receipts for parts and labor detailing that the above steps were performed upon installation. Customer MUST provide dated paperwork proving these items were done should there be a warranty claim.

**No paperwork, No Warranty, NO EXCEPTIONS!**

In the event of a legal claim, both parties agree that the venue for enforcement of the terms and conditions of this Limited Warranty shall be in Shelby County, Tennessee. Tennessee law shall prevail. LIMITED WARRANTY BEGINS THE DAY THE ENGINE IS DELIVERED.

**IF AN ENGINE ORDER IS CANCELLED or REFUSED FOR ANY REASON, A 25% RESTOCKING FEE AND SHIPPING CHARGES BOTH WAYS WILL BE PAID BY THE CUSTOMER.**

**Any modification or alteration of factory fuel delivery system, exhaust system, or Electronic Control Module or use of this engine in Racing or Off-Road usage will VOID this Limited Warranty.**